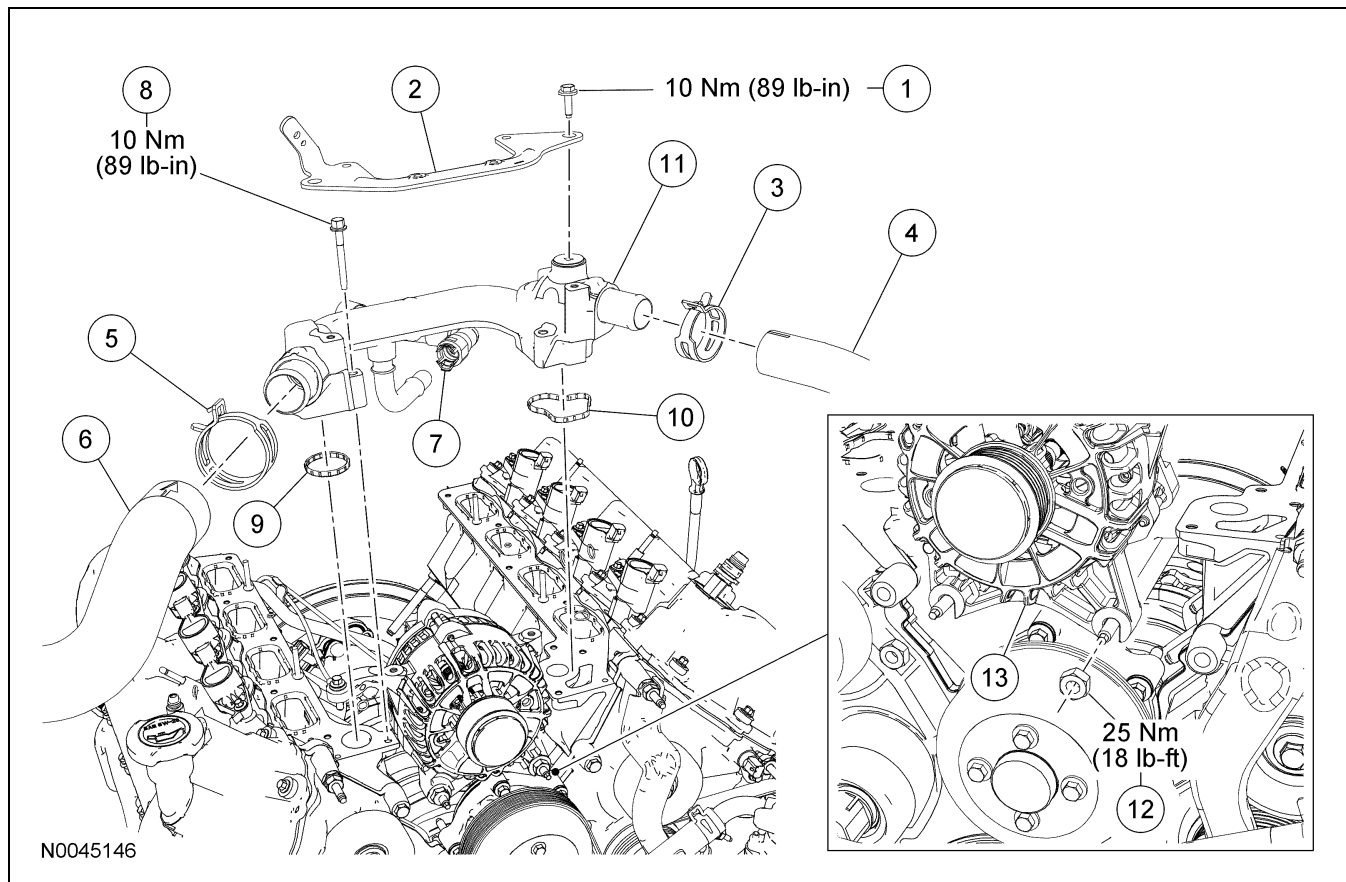


REMOVAL AND INSTALLATION

Coolant Crossover Manifold Assembly — 4.6L (3V)



Item	Part Number	Description
1	N807309	Generator support bracket bolt (4 required)
2	10153	Generator support bracket
3	15161	Hose clamp
4	8A594	Coolant crossover assembly-to-thermostat housing hose
5	8287	Hose clamp
6	8260	Coolant crossover assembly-to-radiator hose
7	18B402	Heater return and supply hose
8	W710925	Coolant crossover assembly bolt (2 required)
9	8C387	Gasket
10	8C388	Gasket
11	8C369	Coolant crossover assembly
12	N804758	Generator nut (2 required)

(Continued)

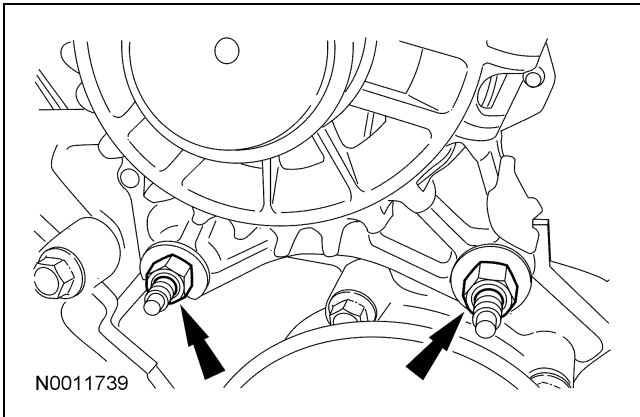
Item	Part Number	Description
13	10300	Generator

Removal and Installation

1. Drain the engine cooling system. For additional information, refer to Cooling System Draining, Filling and Bleeding in this section.
2. Remove the intake manifold. For additional information, refer to Section 303-01B.
3. Remove the accessory drive belt. For additional information, refer to Section 303-05.
4. Remove the 4 bolts and position aside the generator support bracket.
 - To install, tighten to 10 Nm (89 lb-in).

REMOVAL AND INSTALLATION (Continued)

5. Remove the 2 nuts and position aside the generator and wiring harness.
 - To install, tighten to 25 Nm (18 lb-ft).



6. Disconnect the coolant crossover assembly-to-thermostat housing hose and position aside.

7. Disconnect the coolant crossover assembly-to-radiator hose and position aside.
8. Disconnect the quick connect fitting for the heater return and supply hose and position aside.
9. Remove the 2 coolant crossover assembly bolts and the coolant crossover assembly.
 - Remove and discard the coolant crossover assembly gaskets.
 - To install, tighten to 10 Nm (89 lb-in).
10. To install, reverse the removal procedure.
 - Clean the sealing surfaces and install new coolant crossover assembly gaskets.
11. Fill and bleed the cooling system. For additional information, refer to Cooling System Draining, Filling and Bleeding in this section.